



Machine	Type	MAX XYZ	Drain	Rotation length	Details
<b>Milling:</b>					
Hermle	CU30	650/600/500			5-axes machine including 50-palletsystem
Hermle	CU30	650/600/500			5-axes machine equipped with extra tools storage
Hedelius	C60-2000	2000/650/520			4-axes machine
Bridgeport	VMC1500XP3	1500/660/610			4-axes machine
Bridgeport	XR 1000	1000/610/610			
Bridgeport	XR 1000	1020x610x610			
Bridgeport	VMC1000	1000/500/550			4-axes machine
Bridgeport	VMC760	760/500/550			
Deckel	FP4M	500/400/400			Conventional
Deckel	FP2	300/130/300			2 x Conventional
Ixon	BT15	Boor/tapmachine			2 x Conventional
Jobtap	Microtab	Tapmachine			2x
<b>Turning:</b>					
CMZ	TA15Y-400	Ø460	Ø61	Z=425	CNC lathe
Doosan	PUMA TT 1800SY	Ø230	Ø66	Z=230	CNC lathe – acquisition spindle / top and bottom turret
Spinner	TC-82MC	Ø400	Ø82	Z=1090	CNC lathe
Spinner	TC-800-85	Ø400	Ø85	Z=900	CNC lathe
Gildemeister	CTX310	Ø250	Ø60	Z=450	Driven tools + bar feeder LNS
Cazeneuve	HB575	Ø550	Ø40	X290/Z3000	Conventional lathe
Cazeneuve	HBX360	Ø350	Ø32	X290/Z650	Conventional lathe
Schaublin	102N-VM	Ø102	Ø14,5	X200/Z470	Conventional lathe
<b>Sawing:</b>					
Behringer	HBP313A	Cuttingmachine (bandsaw)	Ø320		Full automatic incl 4.5m bar feeder
Anbas	Zal	Cuttingmachine (bandsaw)	Ø330		Incl. 6m bar feeder
Carif	260	Cuttingmachine (bandsaw)	Ø220	Square 220 rectangular 260x150	Incl. 6m bar feeder
<b>Grinding:</b>					
JUNG	HF 40				Smoothgrinding
<b>Remaining:</b>					
Rotofinish	ST.11 T A	Drum			incl. Dryer T125DS
Cetema	ST250N	Drum			
Cincinnati	M127	Z127			Cotter pin track cuttingmachine
Braakhuis					Broaching machine
Dirinler	CD/P 600 M	60 Tons			Excenterpress
Normfinish	DI-12	1100/700/700			Blasting cabine
EZ set	400				Height adjust device
<b>Welding:</b>					
Fronius	Magic wave 3000				TIG/electrode welding, watercooled
Fronius	VR 4000				MIG - welding, watercooled
Miller	Migblu 400W				MIG - welding
Kemppi	5200SW				TIG - welding
Kemppi					MIG - welding
<b>Measuringmachine</b>					
Wenzel	3D measuringmachine			2000x1000	3D measuringmachine